

# **Teroson RB 2761**

July 2013

## PRODUCT DESCRIPTION

Teroson RB 2761 provides the following product characteristics:

Technology	Butyl Rubber
Product Type	Sealant
Application	Assembly
Appearance	Black

Teroson RB 2761 is a pressure sensitive sealant tape developed for vacuum bagging operations.

Due to the strong self-adherence of the product, the vacuum foil will be fixed air-tight for several hours to the edge of the composite tool even at hight temperatures (up to 60°C). Teroson RB 2761 features by its broad compatibility to several vacuum foils. It strips easily from the tool surface warm or cold. For an air-tight sealing and easy release, Frekote® release agents are recommended. Teroson RB 2761 is not suitable for silicones containing release agents. The product is silicone-free.

# **TECHNICAL DATA**

Density, g/cm³: approx. 1.3
Consistency: plasto-elastic
Tack: strong
Solids, %: 100
Penetration (cone 150 g, 6 s, 20 °C), mm: approx. 50 1/10

In service temperature range, °C: -40 to 80
Short exposure (up to 1 h), °C: 160

# **DIRECTIONS OF USE**

## **Preliminary statement:**

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

## **Pre-Treatment:**

The substrates must be clean, dry, oil and grease free. Release agents should be tested.

#### Application:

Apply by hand to a clean, dry tool with release paper on top. When the sealant ist positioned remove the release paper and lay the vacuum foil on top. Apply pressure by hand or roller on the sealant to obtain maximum adhesion and to ensure positive vacuum. Teroson RB 2761 can easily be stripped off the tool warm or cold after the composite process without any residue. Removing is possible at tool temperatures of 60°C.

#### **STORAGE**

Frost-Sensitive No Recommended Storage Temperature, °C 5 to 35 Shelf-life (in unopened original packaging), 24 months

#### ADDITIONAL INFORMATION

#### Note:

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